Test report zero joint STOLARES



Sample production:

Feedrate:

Edgeband: RAUKANTEX pro

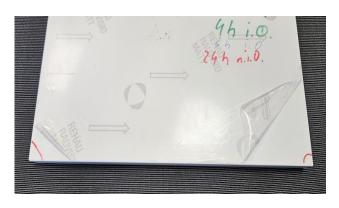
					not steam* (AMK)			water storage
no.	board	deckings	energy [J/cm²]	peel off strength [N/cm]	1. Zykl.	2. Zykl.	3. Zykl.	2, 4, 6, 24h
1				53	-	-	-	-
2	MDF	PP/PP	26	-	i.O./i.O.	i.O./i.O.	i.O./i.O.	-
3				-	-	-	-	6h i.O.

^{*}decor/backpull

Result:

high peel off strenght on chip board

^{*}Water storage on one side for 6 hours without swelling; the counterweight was still OK even after 24 hours. These results are therefore also good.





Fa. REHAU - CCT SF Matthias Hacker 2348 27.05.2025

^{*}perfect component quality in terms of moisture resistance

^{*}joint quality: o.k.