

# Test report zero joint STOLARES



## Sample production:

Feedrate:

Edgeband: RAUKANTEX pro

no.	board	deckings	energy [J/cm <sup>2</sup> ]	peel off strength [N/cm]	hot steam* (AMK)			water storage
					1. Zykl.	2. Zykl.	3. Zykl.	2, 4, 6, 24h
1	MDF	PP/PP	26	53	-	-	-	-
2				-	i.O./i.O.	i.O./i.O.	i.O./i.O.	-
3				-	-	-	-	6h i.O.

\*decor/backpull

## Result:

high peel off strenght on chip board

\*perfect component quality in terms of moisture resistance

\*joint quality: o.k.

\*Water storage on one side for 6 hours without swelling; the counterweight was still OK even after 24 hours. These results are therefore also good.

